DENISON HYDRAULICS Seat Valves

Series D4S



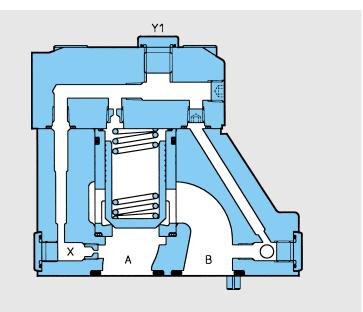
Publ. 7-EN 510-C, replaces 7-EN 510-B



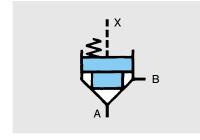
FEATURES, SYMBOL

FEATURES

- The same modular design is used in all valve sizes and the valve are used for a variety of functions:
 - as a leak proof directional control
- as a pressure control for the adjustment or limitation of pressure
- as a check valve to obtain unidirectional flow
- as a throttle valve to control and limit the rate of flow.
- A variety of standard combinations of internal components are provided as well as additional options to suit special circuitry. Typical of more than sixty options/ additions are: Stroke limiters, vent valve sandwich, shuttle valves, end position control and sleeves with different seat areas.
- The interface porting on the subplate body versions follows CETOP; ISO and DIN standards and is identical with the DENISON pressure controls and can be conveniently used in combined circuitry.
- Seat valves series D4S are designed for 350 bars operation. Whilst providing extremely fast response they also offer sensitive control without system pressure peaks.
- DENISON seat valves series D4S are provided in a full range of body mounted units to supplement the cartridge designs series CAR. Internal components are interchangeable with poppets and sleeves selected to give the desired function.
- Worldwide DENISON service.



SYMBOL



DESCRIPTION

DESCRIPTION

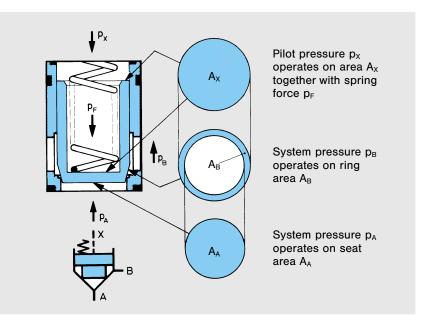
DENISON Seat valves are hydraulically operated poppet type cartridges design to control flow direction either from Port A to Port B or vice versa depending upon the control circuit.

The cracking pressure is proportional to the ratio of control area to seat or ring area.

Pilot pressure at Port X acting on the control area closes the seat valve thus forces generated by cylinders or hydraulic motors can be decelerated to zero by controlling the differential pressure. Acceleration or deceleration of the fluid which the seat valve is controlling will take place whilst the valve is opening or closing and the time normally necessary to overcome overlap in conventional spool valves is eliminated. In addition to this improved response time the action also ensures that the seat valve functions without introducing system pressure peaks or shock and therefore machine cycle times may be reduced without detriment. Various seat valve combinations are manufactured in quantity to suit a wide variety of specialised industrial applications.

CRACKING PRESSURE

Cracking Pressure depends on the area ratio of individual combination of spool and sleeve.



EXAMPLE

With a ratio of 95% seat area to 5% ring area and a spring pressure = 2.2 bars then the following cracking pressures apply.

Direction of flow		supposed pilot pressure px (bar)								
		0	9	15	30	100	250	330		
ра	A→B	2.2	11.7	18	34	108	265	350		
рв	B→A	42	222	342	> 350 646	> 350 2052	> 350 5035	> 350 6650		

It is obvious that with flow direction B to A and a control (pilot pressure) at X of 15 bars, pressure in excess of maximum valve rating would be exceeded before the valve would open. Under static conditions the valve would still remain leakproof even at substantially higher pressures.

TECHNICAL DATA

GENERAL

- Type of unit Design Type of mounting
- Port sizes
- Mounting position • Direction of flow
- Ambient temperature range
- Suitability for special working conditions
- ³/₈", ³/₄", 1¹/₂" Optional A–B or B–A – 20 . . . + 60 °C Consult DENISON

without pressure to tank

Threaded and subplate mounted

Seat valve

Poppet type

0...350 bar

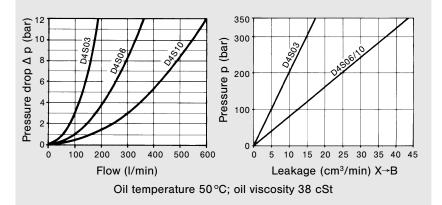
– 18...+80°C

HYDRAULIC CHARACTERISTICS

- Operating pressure range – port A, B and X
 - port Y
- Fluid temperature range
- · Viscosity range
- 10...650 cSt · Recommended operating viscosity 30 cSt

Nominal flowMax. flow	D4S03 (¾″) 150 I/min 180 I/min	D4S06 (³/₄″) 270 I/min 360 I/min	D4S10 (1½″) 450 l/min 600 l/min
 Pilot volume sleeve 95% seat area, 	D4S03	D4S06/10	
spool 15° chamfer - sleeve 95% seat area,	1.00 cm ³	4.75 cm ³	
spool 45° chamfer - sleeve 60% seat area,	1.11 cm ³	5.60 cm ³	
spool 45° chamfer	0.77 cm ³	3.75 cm ³	

• Diagrams



TYPE OF ADJUSTMENT

- Electric (Vent valve VV01)
- Nominal voltage
- Permissible voltage difference
- Max. coil temperature
- Type of current
- Input power
- Holding
- Inrush
- · Relative operating period
- Type of protection

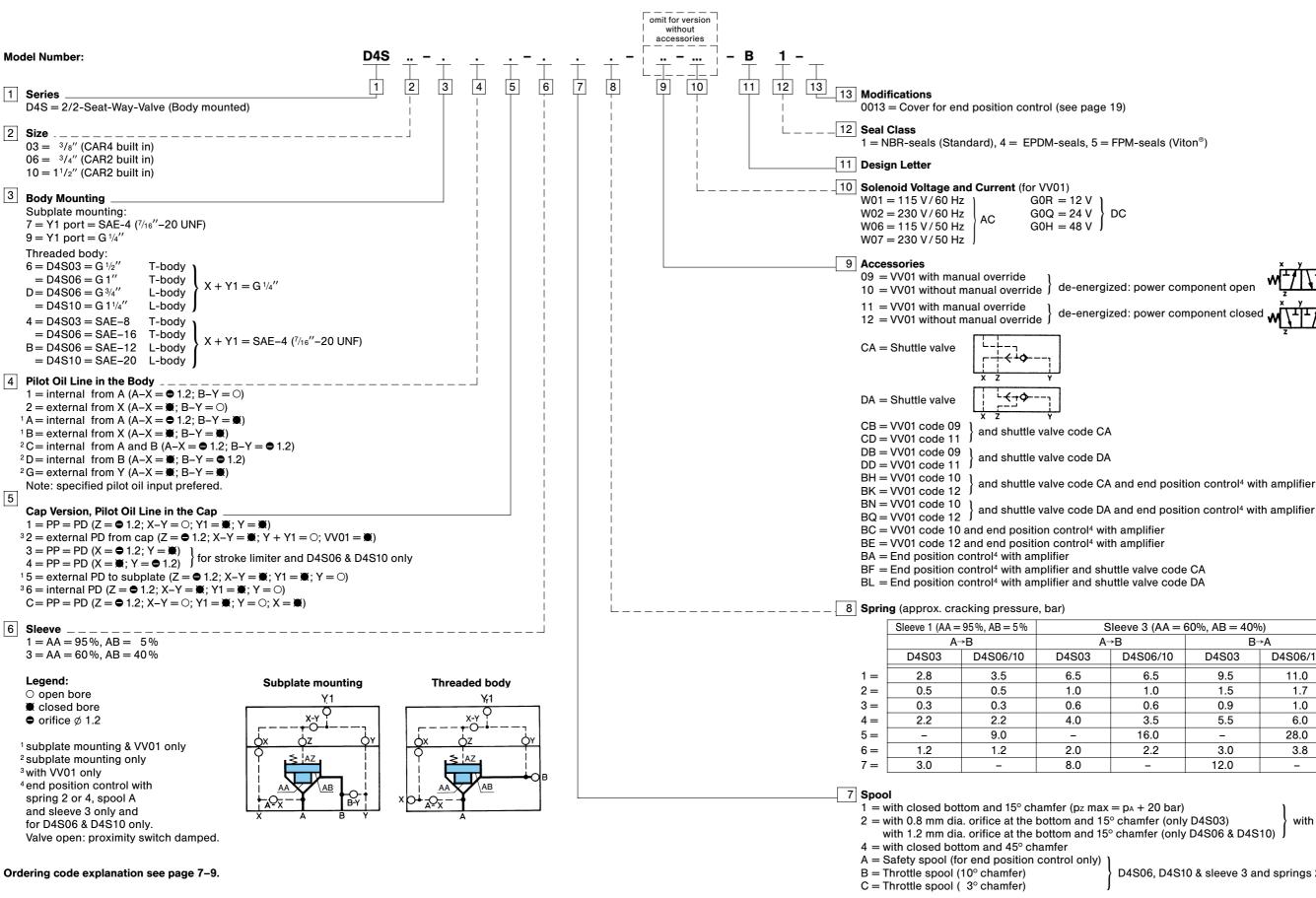
by solenoid Refer to ordering code page 6

+ 5 . . . – 10 %

+ 180 °C, class H

- Alternating current (AC) Direct current (DC)
- 31 W
- 78 VA
- 264 VA
- 100 % IP 65

ORDERING CODE





de-energized: power component open de-energized: power component closed

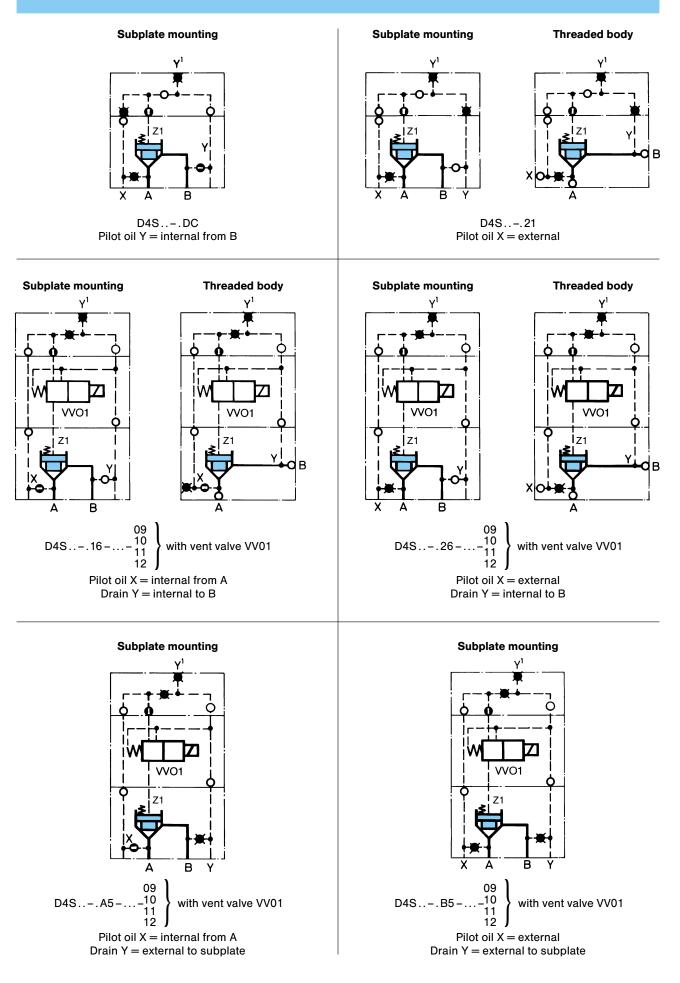


(AA = 60%, AB = 40%)					
	B→A				
06/10	D4S03	D4S06/10			
6.5	9.5	11.0			
.0	1.5	1.7			
).6	0.9	1.0			
3.5	5.5	6.0			
6.0	-	28.0			
2.2	3.0	3.8			
-	12.0	-			

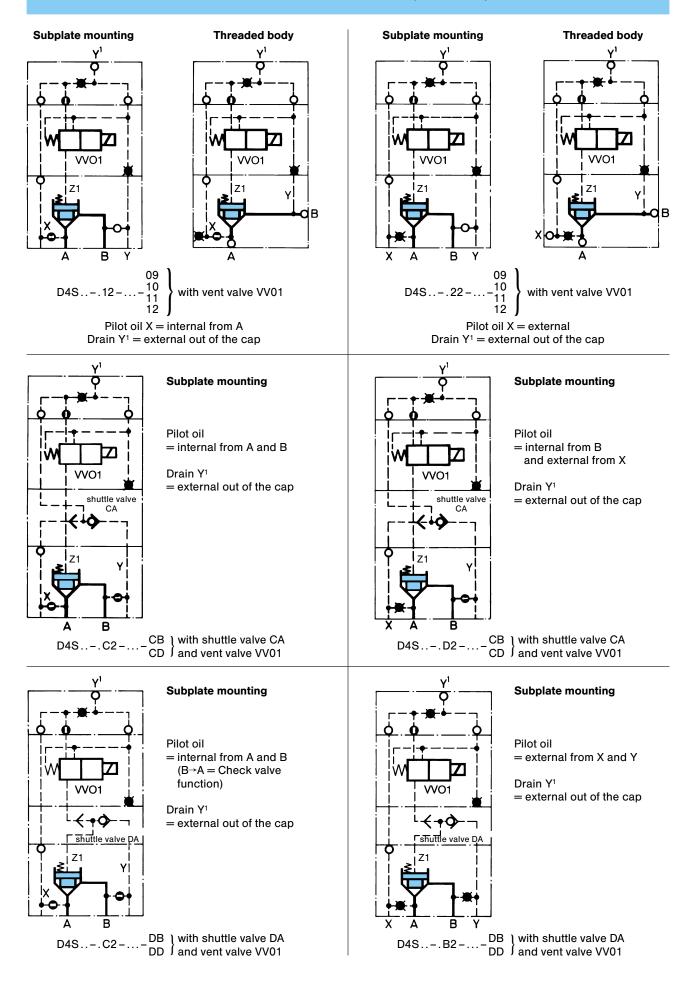
with sleeve 1 only

D4S06, D4S10 & sleeve 3 and springs 2, 3, 6 only

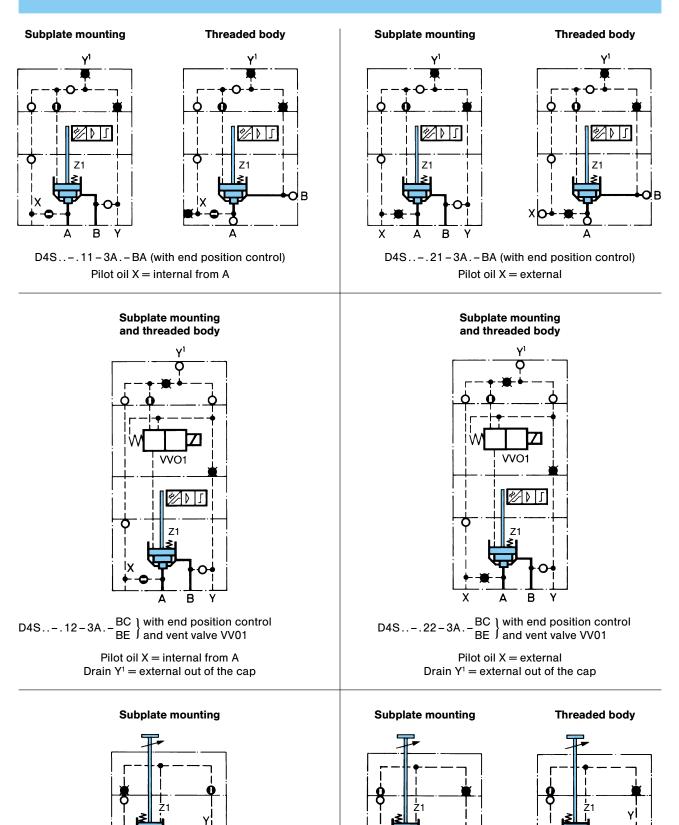
ORDERING CODE EXPLANATION (EXAMPLES)



ORDERING CODE EXPLANATION (EXAMPLES)



ORDERING CODE EXPLANATION (EXAMPLES)



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D4S..-.23-3B. with stroke limiter

Pilot oil X = external

Note: for D4S06 & D4S10 only

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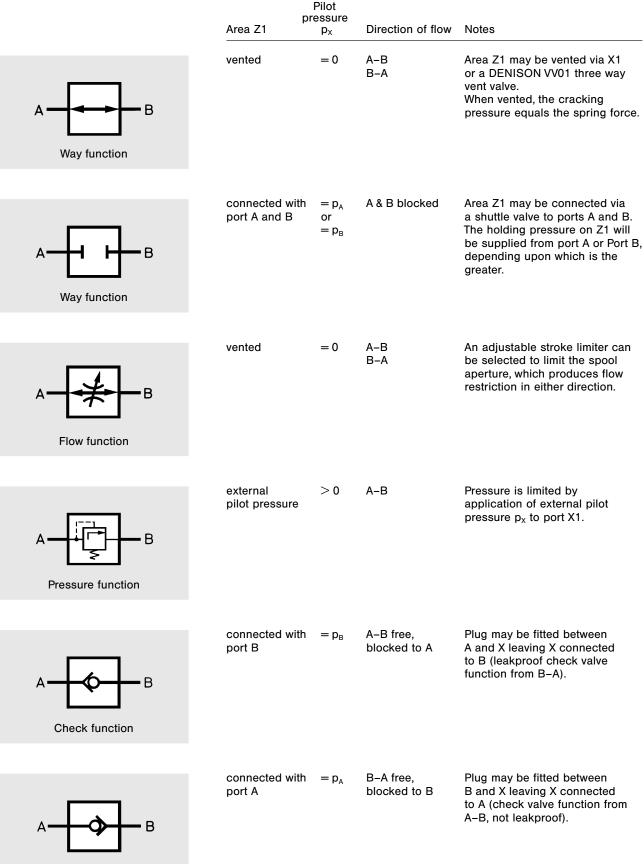
D4S..-.D4-34. with stroke limiter

Pilot oil Y = internal from B

Note: for D4S06 & D4S10 only

CONTROL FUNCTIONS AVAILABLE

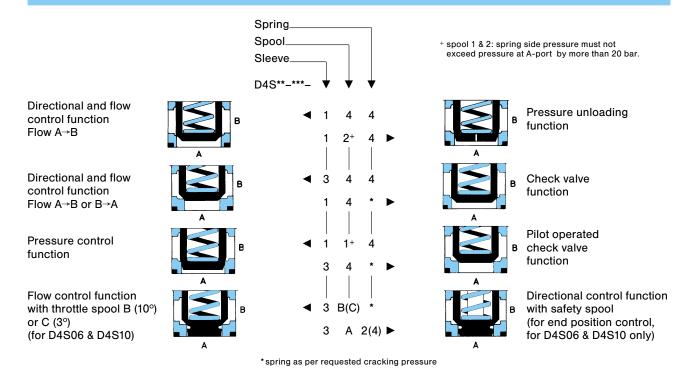
The following are typical of the functions which can be achieved in a circuit incorporating single or multiple seat valves.



Check funktion

Further control functions on request

RECOMMENDED SPRING, SPOOL, SLEEVE COMBINATIONS

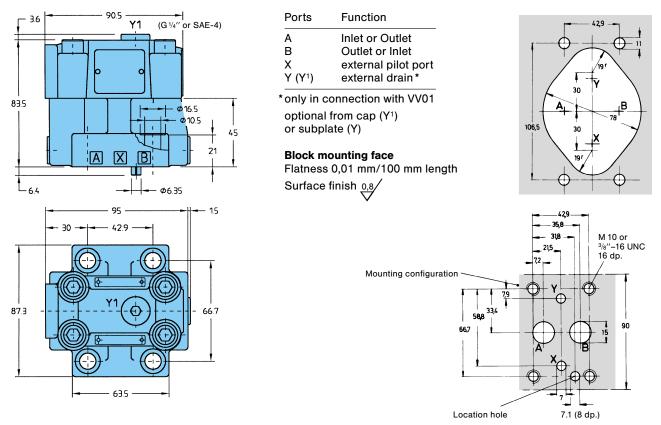


D4S03 (3/8") SUBPLATE MOUNTING

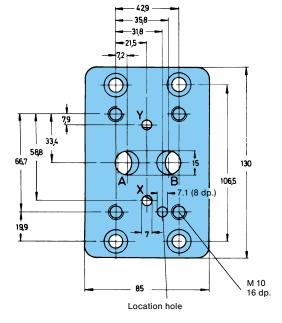
Mounting configuration according to ISO

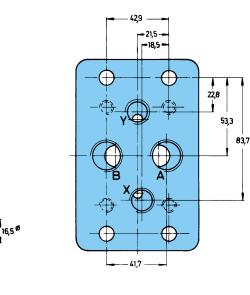
Weight: 2.7 kg

Weight: 2 kg



SUBPLATES





		Port sizes		4 Mounting screws*		
Model No.	Order No.	A + B	X + Y	Dimension	Order No.	min. tensile strength
SS-B-08-G 113	S16-63124-0	G 1/2″	G 1/4″	M 10 x 35 DIN 912-12.9	700–70039–8	at p \leq 210 bar = 100 daN/mm ² at p > 210 bar = 120 daN/mm ²

10.5

* Mounting screws are included in subplate order.

For valves ordered without subplate, mounting screws must be ordered separately.

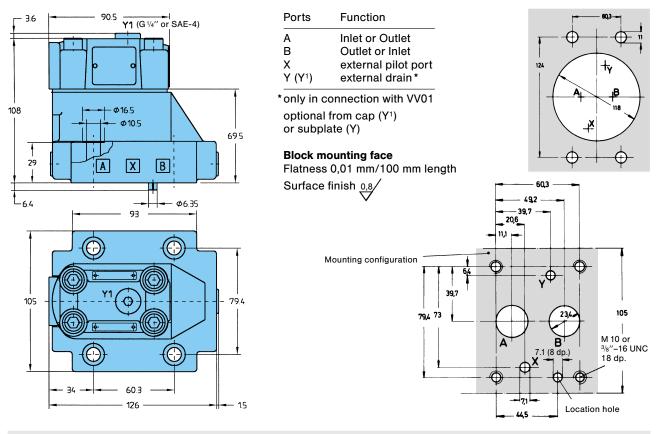
D4S06 (3/4") SUBPLATE MOUNTING

Mounting configuration according to ISO

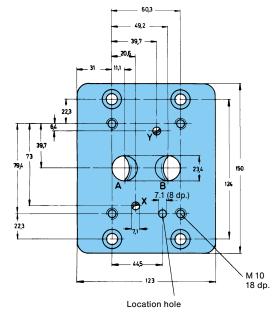
Weight: 4.5 kg

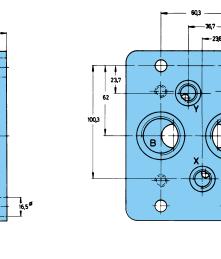
Weight: 4.8 kg

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SUBPLATES





		Port sizes		4 Mounting screws*		
Model No.	Order No.	A + B	X + Y	Dimension	Order No.	min. tensile strength
SS-B-16-G 115	S16-39168-0	G 1″	G 1/4″	M 10 x 45 DIN 912–12.9	700-71602-8	at p \leq 210 bar = 100 daN/mm ² at p $>$ 210 bar = 120 daN/mm ²

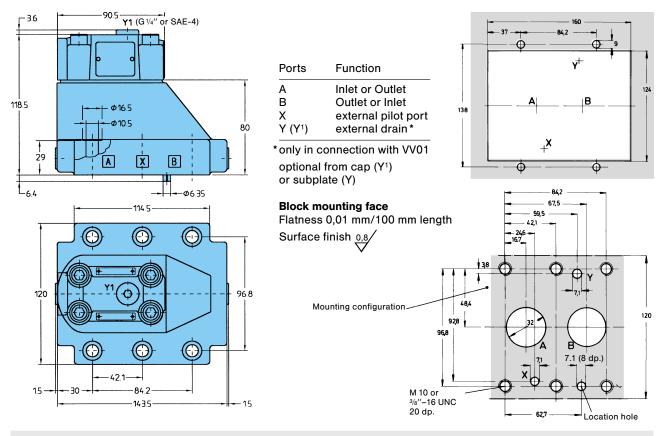
* Mounting screws are included in subplate order.

For valves ordered without subplate, mounting screws must be ordered separately.

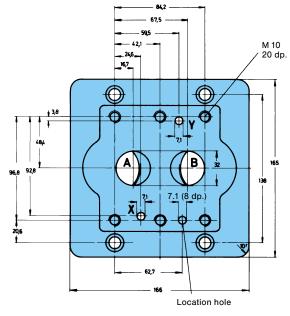
Mounting configuration according to ISO

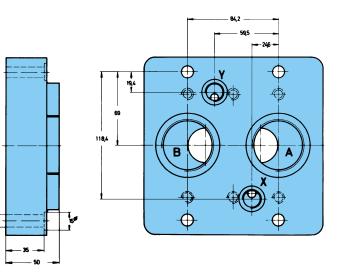
Weight: 6.0 kg

Weight: 8.5 kg



SUBPLATES





		Port sizes		6 Mounting screws*		
Model No.	Order No.	A + B	X + Y	Dimension	Order No.	min. tensile strength
SS-B-24-G 117	S16-39197-0	G 11/2″	G 1/4″	M 10 x 45 DIN 912-12.9	700-71602-8	at p \leq 210 bar = 100 daN/mm ² at p > 210 bar = 120 daN/mm ²

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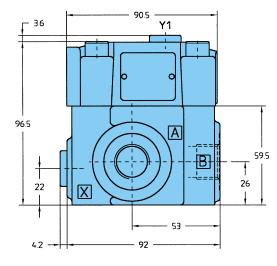
* Mounting screws are included in subplate order.

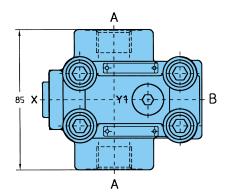
For valves ordered without subplate, mounting screws must be ordered separately.

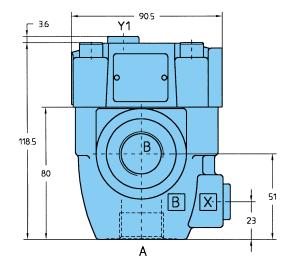
D4S03 (3/8") & D4S06 (3/4") THREADED BODY

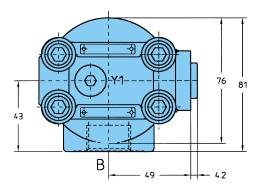
D4S03 Weight: 3.2 kg

D4S06 Weight: 3.3 kg









Ports	Function	Port sizes D4S03	Port sizes D4S06
А	Inlet or Outlet	G 1/2" or SAE-8 (3/4"-16 UNF)	G ³ /4" or SAE-12 (1 ¹ /16"-12 UN)
В	Outlet or Inlet	G 1/2" or SAE-8 (3/4"-16 UNF)	G 3/4" or SAE-12 (11/16"-12 UN)
Х	external pilot port	G 1/4" or SAE-4 (7/16"-20 UNF)	G $^{1}/_{4}$ or SAE-4 ($^{7}/_{16}$ -20 UNF)
Y ¹	external drain*	G $^{1/_{4}''}$ or SAE-4 ($^{7/_{16}''}$ -20 UNF)	G $^{1\!/\!4''}$ or SAE–4 $$ ($^{7\!/\!16''}$ –20 UNF)

* only in connection with VV01

D4S06 (3/4") & D4S10 (11/2") THREADED BODY

D4S06 Weight: 6.6 kg

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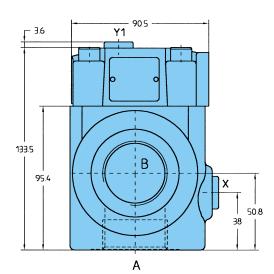
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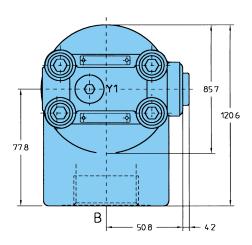
66.5 -

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- B





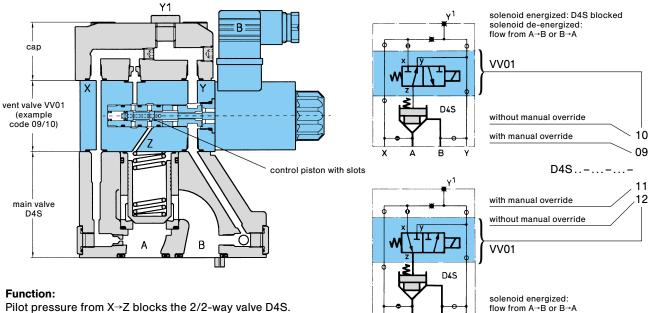


Ports	Function	Port sizes D4S06	Port sizes D4S10
А	Inlet or Outlet	G 1" or SAE-16 (15/16"-12 UN)	G 11/4" or SAE-20 (15/8"-12 UN)
В	Outlet or Inlet	G 1" or SAE-16 (15/16"-12 UN)	G 11/4" or SAE-20 (15/8"-12 UN)
Х	external pilot port	G ¹ /4" or SAE-4 (⁷ /16" -20 UNF)	G ¹ /4" or SAE-4 (⁷ /16" -20 UNF)
Y 1	external drain*	G $^{1}/_{4}$ or SAE-4 ($^{7}/_{16}$ d' -20 UNF)	G ¹ / ₄ " or SAE-4 (⁷ / ₁₆ " -20 UNF)

* only in connection with VV01

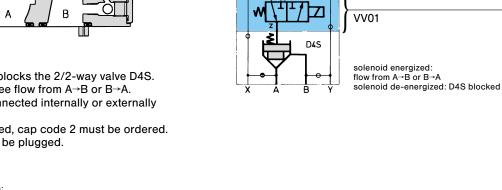
D4S VALVE WITH VENT VALVE VV01

Weight (VV01): 1.5 kg

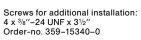


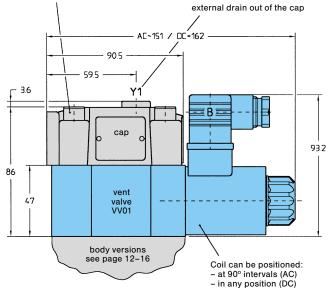
Pilot pressure from $X \rightarrow Z$ blocks the 2/2-way valve D4S. Drain from $Z \rightarrow Y$ effects free flow from $A \rightarrow B$ or $B \rightarrow A$. Ports X and Y can be connected internally or externally (refer to pilot oil line).

When port B is pressurised, cap code 2 must be ordered. Port Y in VV01 then must be plugged.







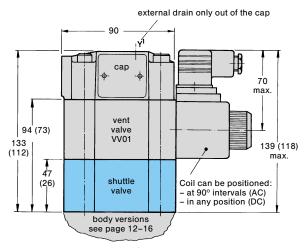


Note:

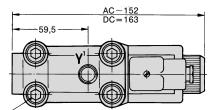
Further details for vent valve VV01 see publication 3-EN 215.

SHUTTLE VALVES FOR SERIES D4S

Weight: 1.2 / 0.7 kg



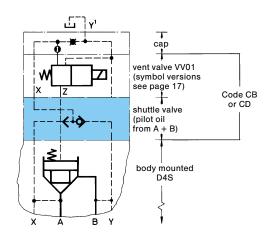
() Dimensions in brackets are for version VV01 with shuttle valve Code DB or DD.

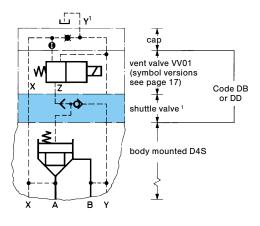


Screws for additional installation: 4 x ³/₈''-24 UNF x 5¹/₂'' Ig. = Code CB or CD Order-no. 359-15420-8 4 x ³/₈''-24 UNF x 4¹/₂'' Ig. = Code DB or DD Order-no. 359-15380-8

Note:

Shuttle valves only use in connection with vent valve VV01.





¹ Pilot oil from A + B. From B→A check valve function.

END POSITION CONTROL FOR SERIES D4S

Weight: 1.4 kg

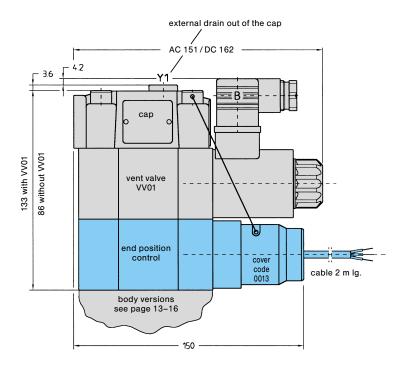
End position control by proximity switch (incl. amplifier).

Valve open: proximity switch damped.

This proximity switch is pressure proof and has no wearing parts.

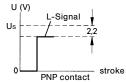
Note:

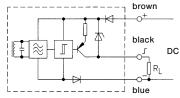
End position control for D4S06 & D4S10 only.



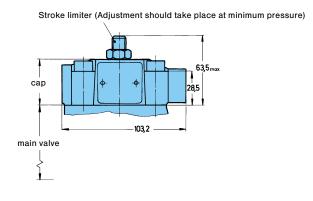
Technical Data (Proximity switch):

Function:	PNP, Contact
Supply voltage (Us):	1030 VDC
Supply voltage ripple:	≦10%
Current consumption:	max. 8 mA
Residual voltage L-Signal:	Us - 2.2 V at Imax
Output current (I):	≦200 mA
Type of protection:	IP 67
Ambient temperature:	−25 + 70 °C
Wire cross-sectional area:	3 x 0.5 mm ²





Weight: 1 kg



Note:

Stroke limiter not for use with D4S03, vent valve VV01, shuttle valve and end position control.

The product described is subject to continual development and the manufacturer reserves the right to change the specifications without notice.